**PRODUCT NAME:** OF-2302

**APPLICATION:** FRICTION REDUCER

**COMPANY IDENTIFICATION:** Quantum Energy Chemicals
7215 Highway 271 South
Fort Smith, AR 72908

**EMERGENCY TELEPHONE NUMBER(S):** (800) 424-9300 (24 Hours) CHEMTREC

**NFPA 704M/HMIS RATING**
- HEALTH: 0 / 1
- FLAMMABILITY: 1 / 1
- INSTABILITY: 0 / 0
- OTHER:
  
<table>
<thead>
<tr>
<th>Value</th>
<th>Description</th>
</tr>
</thead>
<tbody>
<tr>
<td>0</td>
<td>Insignificant</td>
</tr>
<tr>
<td>1</td>
<td>Slight</td>
</tr>
<tr>
<td>2</td>
<td>Moderate</td>
</tr>
<tr>
<td>3</td>
<td>High</td>
</tr>
<tr>
<td>4</td>
<td>Extreme</td>
</tr>
</tbody>
</table>

**2. COMPOSITION/INFORMATION ON INGREDIENTS**

Based on our hazard evaluation, none of the substances in this product are hazardous.

**3. HAZARDS IDENTIFICATION**

**EMERGENCY OVERVIEW**

**CAUTION**
May cause irritation with prolonged contact.
Do not get in eyes, on skin, or on clothing. Do not take internally. Wear suitable protective clothing. Keep container tightly closed. Water in contact with the product will cause slippery floor conditions. In case of contact with eyes, rinse immediately with plenty of water and seek medical advice. After contact with skin, wash immediately with plenty of soap and water. Protect product from freezing.
May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions.

**PRIMARY ROUTES OF EXPOSURE:**
Eye, Skin

**HUMAN HEALTH HAZARDS - ACUTE:**

**EYE CONTACT:**
May cause irritation with prolonged contact.

**SKIN CONTACT:**
May cause irritation with prolonged contact.

**INGESTION:**
Not a likely route of exposure. No adverse effects expected.

**INHALATION:**
Not a likely route of exposure. Repeated or prolonged exposure may irritate the respiratory tract.

**SYMPTOMS OF EXPOSURE:**
Acute:
A review of available data does not identify any symptoms from exposure not previously mentioned.
Chronic:
Frequent or prolonged contact with product may defat and dry the skin, leading to discomfort and dermatitis.

**AGGRAVATION OF EXISTING CONDITIONS:**
A review of available data does not identify any worsening of existing conditions.
4. FIRST AID MEASURES

EYE CONTACT:  
Flush affected area with water. If symptoms develop, seek medical advice.

SKIN CONTACT:  
Remove contaminated clothing. Wash off affected area immediately with soap and plenty of water. If symptoms develop, seek medical advice.

INGESTION:  
Do not induce vomiting without medical advice. If conscious, washout mouth and give water to drink. If symptoms develop, seek medical advice.

INHALATION:  
Remove to fresh air, treat symptomatically. If symptoms develop, seek medical advice.

NOTE TO PHYSICIAN: 
Based on the individual reactions of the patient, the physician’s judgement should be used to control symptoms and clinical condition.

5. FIRE FIGHTING MEASURES

FLASH POINT:  
> 200 °F / > 93 °C (PMCC)

EXTINGUISHING MEDIA: 
Foam, Dry powder, Carbon dioxide, Other extinguishing agent suitable for Class B fires

UNSUITABLE EXTINGUISHING MEDIA: 
Do not use water unless flooding amounts are available.

FIRE AND EXPLOSION HAZARD:  
May evolve oxides of carbon (COx) under fire conditions. May evolve oxides of nitrogen (NOx) under fire conditions.

SPECIAL PROTECTIVE EQUIPMENT FOR FIRE FIGHTING: 
In case of fire, wear a full face positive-pressure self contained breathing apparatus and protective suit.

6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS:  
Notify appropriate government, occupational health and safety and environmental authorities. Do not touch spilled material. Stop or reduce any leaks if it is safe to do so. Use personal protective equipment recommended in Section 8 (Exposure Controls/Personal Protection).

METHODS FOR CLEANING UP:  
SMALL SPILLS: Soak up spill with absorbent material. Place residues in a suitable, covered, properly labeled container. Wash affected area. LARGE SPILLS: Contain liquid using absorbent material, by digging trenches or by diking. Reclaim into recovery or salvage drums or tank truck for proper disposal. Contact an approved waste hauler for disposal of contaminated recovered material. Dispose of material in compliance with regulations indicated in Section 13 (Disposal Considerations).

ENVIRONMENTAL PRECAUTIONS:  
Do not contaminate surface water.
7. HANDLING AND STORAGE

HANDLING:
Do not take internally. Have emergency equipment (for fires, spills, leaks, etc.) readily available. Ensure all containers are labelled. Avoid eye and skin contact.

STORAGE CONDITIONS:
Store separately from oxidizers. Store the containers tightly closed.

SUITABLE CONSTRUCTION MATERIAL:
PVC, Teflon, Aluminum, Stainless Steel 304, Stainless Steel 316L, Hastelloy C-276, Kalrez, PTFE, Surface fluorinated polyethylene

UNSUITABLE CONSTRUCTION MATERIAL:
Copper, Neoprene, Ethylene propylene, Mild steel, Polypropylene, Polyethylene, Carbon Steel C1018, Plexiglass, EPDM, Alfax, Brass, Nylon, Buna-N, HDPE (high density polyethylene), Natural rubber, Polyurethane, Hypalon, Viton

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

OCCUPATIONAL EXPOSURE LIMITS:
This product does not contain any substance that has an established exposure limit.

ENGINEERING MEASURES:
General ventilation is recommended.

RESPIRATORY PROTECTION:
Where concentrations in air may exceed the limits given in this section, the use of a half face filter mask or air supplied breathing apparatus is recommended. A suitable filter material depends on the amount and type of chemicals being handled. Consider the use of filter type: A-P Multi-contaminant cartridge (Gold) with a Particulate pre-filter (Purple). If respiratory protection is required, institute a complete respiratory protection program including selection, fit testing, training, maintenance and inspection.

HAND PROTECTION:
Nitrile gloves, PVC gloves

SKIN PROTECTION:
Wear standard protective clothing.

EYE PROTECTION:
Wear chemical splash goggles.

HYGIENE RECOMMENDATIONS:
Keep an eye wash fountain available. Keep a safety shower available.

HUMAN EXPOSURE CHARACTERIZATION:
Based on our recommended product application and personal protective equipment, the potential human exposure is: Moderate

9. PHYSICAL AND CHEMICAL PROPERTIES

PHYSICAL STATE: Liquid
APPEARANCE: Off-white
ODOR: Hydrocarbon
OF-2302 Multipurpose Friction Reducer

MSDS

SPECIFIC GRAVITY 1.04 - 1.08 @ 75 °F / 22 °C
DENSITY 8.7 - 9.0 lb/gal
SOLUBILITY IN WATER Emulsifiable
pH (1 %) 7
VISCOSITY 300 - 2,400 cps @ 75 °F / 24 °C
MELTING POINT -10 °F / -23 °C
VOC CONTENT 2 % EPA Method 24

Note: These physical properties are typical values for this product and are subject to change.

10. STABILITY AND REACTIVITY

STABILITY:
Stable under normal conditions.

HAZARDOUS POLYMERIZATION:
Hazardous polymerization will not occur.

CONDITIONS TO AVOID:
Freezing temperatures.

MATERIALS TO AVOID:
Addition of water results in gelling. Contact with strong oxidizers (e.g. chlorine, peroxides, chromates, nitric acid, perchlorate, concentrated oxygen, permanganate) may generate heat, fires, explosions and/or toxic vapors.

HAZARDOUS DECOMPOSITION PRODUCTS:
Under fire conditions: Oxides of carbon, Oxides of nitrogen

11. TOXICOLOGICAL INFORMATION

No toxicity studies have been conducted on this product.

SENSITIZATION:
This product is not expected to be a sensitizer.

CARCINOGENICITY:
None of the substances in this product are listed as carcinogens by the International Agency for Research on Cancer (IARC), the National Toxicology Program (NTP) or the American Conference of Governmental Industrial Hygienists (ACGIH).

HUMAN HAZARD CHARACTERIZATION:
Based on our hazard characterization, the potential human hazard is: Low

12. ECOLOGICAL INFORMATION

ECOTOXICOLOGICAL EFFECTS:
The following results are for a 1% aqueous solution.

ACUTE FISH RESULTS:

<table>
<thead>
<tr>
<th>Species</th>
<th>Exposure</th>
<th>LC50</th>
<th>Test Descriptor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Rainbow Trout</td>
<td>96 hrs</td>
<td>&gt; 1,000 mg/l</td>
<td>1% Aqueous Solution of a Similar Product</td>
</tr>
<tr>
<td>Sheepshead Minnow</td>
<td>96 hrs</td>
<td>&gt; 1,000 mg/l</td>
<td>1% Aqueous Solution of a Similar Product</td>
</tr>
</tbody>
</table>

Rating: Essentially non-toxic
OF-2302 Multipurpose Friction Reducer

ACUTE INVERTEBRATE RESULTS:

<table>
<thead>
<tr>
<th>Species</th>
<th>Exposure</th>
<th>LC50</th>
<th>EC50</th>
<th>Test Descriptor</th>
</tr>
</thead>
<tbody>
<tr>
<td>Daphnia magna</td>
<td>48 hrs</td>
<td>270 mg/l</td>
<td>1% Aqueous Solution of a</td>
<td>Similar Product</td>
</tr>
</tbody>
</table>

Rating: Essentially non-toxic

PERSISTENCY AND DEGRADATION:

Chemical Oxygen Demand (COD): 1,000,000 mg/l

Biological Oxygen Demand (BOD):

<table>
<thead>
<tr>
<th>Incubation Period</th>
<th>Value</th>
<th>Test Descriptor</th>
</tr>
</thead>
<tbody>
<tr>
<td>5 d</td>
<td>204,000 mg/l</td>
<td></td>
</tr>
</tbody>
</table>

The organic portion of this preparation is expected to be inherently biodegradable.

MOBILITY:
The environmental fate was estimated using a level III fugacity model embedded in the EPI (estimation program interface) Suite TM, provided by the US EPA. The model assumes a steady state condition between the total input and output. The level III model does not require equilibrium between the defined media. The information provided is intended to give the user a general estimate of the environmental fate of this product under the defined conditions of the models. If released into the environment this material is expected to distribute to the air, water and soil/sediment in the approximate respective percentages:

<table>
<thead>
<tr>
<th></th>
<th>Air</th>
<th>Water</th>
<th>Soil/Sediment</th>
</tr>
</thead>
<tbody>
<tr>
<td>&lt;5%</td>
<td>10 - 30%</td>
<td>50 - 70%</td>
<td></td>
</tr>
</tbody>
</table>

The portion in water is expected to be soluble or dispersible.

BIOACCUMULATION POTENTIAL
Component substances have a potential to bioconcentrate.

ENVIRONMENTAL HAZARD AND EXPOSURE CHARACTERIZATION
Based on our hazard characterization, the potential environmental hazard is: Moderate
Based on our recommended product application and the product's characteristics, the potential environmental exposure is: Low

If released into the environment, see CERCLA/SUPERFUND in Section 15.

13. DISPOSAL CONSIDERATIONS

If this product becomes a waste, it is not a hazardous waste as defined by the Resource Conservation and Recovery Act (RCRA) 40 CFR 261, since it does not have the characteristics of Subpart C, nor is it listed under Subpart D.

As a non-hazardous waste, it is not subject to federal regulation. Consult state or local regulation for any additional handling, treatment or disposal requirements. For disposal, contact a properly licensed waste treatment, storage, disposal or recycling facility.

14. TRANSPORT INFORMATION

The information in this section is for reference only and should not take the place of a shipping paper (bill of lading) specific to an order. Please note that the proper Shipping Name / Hazard Class may vary by packaging, properties, and mode of transportation. Typical Proper Shipping Names for this product are as follows.
15.  REGULATORY INFORMATION

NATIONAL REGULATIONS, USA:

OSHA HAZARD COMMUNICATION RULE, 29 CFR 1910.1200:
Based on our hazard evaluation, none of the substances in this product are hazardous.

CERCLA/SUPERFUND, 40 CFR 117, 302:
Notification of spills of this product is not required.

SARA/SUPERFUND AMENDMENTS AND REAUTHORIZATION ACT OF 1986 (TITLE III) - SECTIONS 302, 311, 312, AND 313:

SECTION 302 - EXTREMELY HAZARDOUS SUBSTANCES (40 CFR 355):
This product does not contain substances listed in Appendix A and B as an Extremely Hazardous Substance.

SECTIONS 311 AND 312 - MATERIAL SAFETY DATA SHEET REQUIREMENTS (40 CFR 370):
Our hazard evaluation has found that this product is not hazardous under 29 CFR 1910.1200.

Under SARA 311 and 312, the EPA has established threshold quantities for the reporting of hazardous chemicals. The current thresholds are: 500 pounds or the threshold planning quantity (TPQ), whichever is lower, for extremely hazardous substances and 10,000 pounds for all other hazardous chemicals.

SECTION 313 - LIST OF TOXIC CHEMICALS (40 CFR 372):
This product does not contain substances on the List of Toxic Chemicals.

TOXIC SUBSTANCES CONTROL ACT (TSCA):
The substances in this preparation are included on or exempted from the TSCA 8(b) Inventory (40 CFR 710).

FEDERAL WATER POLLUTION CONTROL ACT, CLEAN WATER ACT, 40 CFR 401.15 / formerly Sec. 307, 40 CFR 116.4 / formerly Sec. 311:
None of the substances are specifically listed in the regulation.

CLEAN AIR ACT, Sec. 111 (40 CFR 60, Volatile Organic Compounds), Sec. 112 (40 CFR 61, Hazardous Air Pollutants), Sec. 602 (40 CFR 82, Class I and II Ozone Depleting Substances):
None of the substances are specifically listed in the regulation.

CALIFORNIA PROPOSITION 65:
This product does not contain substances which require warning under California Proposition 65.

MICHIGAN CRITICAL MATERIALS:
None of the substances are specifically listed in the regulation.
STATE RIGHT TO KNOW LAWS:
The following substances are disclosed for compliance with State Right to Know Laws:

- Ethoxylated C10-16 Alcohols 68002-97-1
- Acrylamide modified polymer Proprietary
- Hydrotreated Light Distillate 64742-47-8
- Sodium Chloride 7647-14-5
- Water 7732-18-5

NATIONAL REGULATIONS, CANADA:

WORKPLACE HAZARDOUS MATERIALS INFORMATION SYSTEM (WHMIS):
This product has been classified in accordance with the hazard criteria of the Controlled Products Regulations (CPR) and the MSDS contains all the information required by the CPR.

WHMIS CLASSIFICATION:
Not considered a WHMIS controlled product.

CANADIAN ENVIRONMENTAL PROTECTION ACT (CEPA):
The substances in this preparation are listed on the Domestic Substances List (DSL), are exempt, or have been reported in accordance with the New Substances Notification Regulations.

INTERNATIONAL CHEMICAL CONTROL LAWS

AUSTRALIA
All substances in this product comply with the National Industrial Chemicals Notification & Assessment Scheme (NICNAS) and are listed on the Australian Inventory of Chemical Substances (AICS).

EUROPE
The substances in this preparation have been reviewed for compliance with the EINECS or ELINCS inventories.

JAPAN
All substances in this product comply with the Law Regulating the Manufacture and Importation Of Chemical Substances and are listed on the Ministry of International Trade & Industry List (MITI).

THE PHILIPPINES
All substances in this product comply with the Republic Act 6969 (RA 6969) and are listed on the Philippine Inventory of Chemicals & Chemical Substances (PICCS).

16. OTHER INFORMATION

Due to our commitment to Product Stewardship, we have evaluated the human and environmental hazards and exposures of this product. Based on our recommended use of this product, we have characterized the product's general risk. This information should provide assistance for your own risk management practices. We have evaluated our product's risk as follows:

* The human risk is: Low

* The environmental risk is: Low

Any use inconsistent with our recommendations may affect the risk characterization. Our sales representative will assist you to determine if your product application is consistent with our recommendations. Together we can implement an appropriate risk management process.

This product material safety data sheet provides health and safety information. The product is to be used in applications consistent with our product literature. Individuals handling this product should be informed of the recommended safety precautions and should have access to this information. For any other uses, exposures should be evaluated so that appropriate handling practices and training programs can be established to insure safe workplace operations. Please consult your local sales representative for any further information.
REFERENCES

Threshold Limit Values for Chemical Substances and Physical Agents and Biological Exposure Indices, American Conference of Governmental Industrial Hygienists, OH., (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

Hazardous Substances Data Bank, National Library of Medicine, Bethesda, Maryland (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.


Registry of Toxic Effects of Chemical Substances, National Institute for Occupational Safety and Health, Cincinnati, OH, (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

Ariel Insight# (An integrated guide to industrial chemicals covered under major regulatory and advisory programs), North American Module, Western European Module, Chemical Inventories Module and the Generics Module (Ariel Insight# CD-ROM Version), Ariel Research Corp., Bethesda, MD.

The Teratogen Information System, University of Washington, Seattle, WA (TOMES CPS# CD-ROM Version), Micromedex, Inc., Englewood, CO.

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